

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. 18VE00229PW4

Designation	UNI EN ISO 9606-1 135-D/135-S P BW FM1/FM1 S/S t12 PA ss nb		
Welder	DI FELICE SILVIO		
Born in	MONTORIO AL VOMANO (TE)	on	05/06/1972
Identification	DFLSLV72H05F6901	Method of Identification	C.F. Stamp No. DFS
Employed by	IMEA S.R.L. - Montorio Al Vomano (TE)		

WPS used by welder during welding of test coupon: IMBW11

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	135-D / 135-S	135; 138
Transfer mode	Short-arc / Spray-arc	Short, spray, globular and pulsed-arc
Product type	Plate	Plates and pipes
Type of weld	BW	Butt weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	135-D	Root: Solid wire Fill/Cap: Solid wire/electrode core: M Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	135-S	All compatible
Type of current and polarity	M21 /	All compatible
Deposited thickness (mm)	135-D: DC EP; 135-S: DC EP	135-D: 3 to 6
	12	135-S: 3 to 18
		135-D / 135-S: >= 3
Pipe outside diameter (mm)	N.A.	75 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss nb	135-D: ss nb, ss mb, bs, ss gb, ss fb 135-S: ss mb, bs

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

This certificate is valid from	11 June 2018	to	11 June 2021
Issued at	GENOVA	on	9 July 2018

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Filippo Lago
(Italy Welding & Pressure Equipments Certification Head)

RINA Services S.p.A.
Via Corsica 12 - 16128 Genova

L16060621/17/15/16/17/18/19/20/21/22/23/24/25/26/27/28/29/30/31/32/33/34/35/36/37/38/39/40/41/42/43/44/45/46/47/48/49/50/51/52/53/54/55/56/57/58/59/60/61/62/63/64/65/66/67/68/69/70/71/72/73/74/75/76/77/78/79/80/81/82/83/84/85/86/87/88/89/90/91/92/93/94/95/96/97/98/99/100

Prolongation for approval by employer / coordinator for the following 6 months

Prolongation for approval by examiner or test body

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WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. 18VE00229PW8

Designation	UNI EN ISO 9606-1 135-S T FW FM1 S t5 D60 PB sl		
Welder	DI FELICE SILVIO		
Born in	MONTORIO AL VOMANO (TE)	on	05/06/1972
Identification	DFLSLV72H05F690I	Method of Identification	C.F. Stamp No. DFS
Employed by	IMEA S.R.L. - Montorio Al Vomano (TE)		

WPS used by welder during welding of test coupon: IMFW135_2

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	135-S	135; 138
Transfer mode	Spray-arc	Spray, globular and pulsed-arc
Product type	Pipes	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	Solid wire	Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	M21	All compatible
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	5	>= 3
Pipe outside diameter (mm)	60	30 and over
Welding position(s)	PB	PA, PB
Weld details / Layer technique	sl	sl

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

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6589E25V6Lw7812561w724b18W80727

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WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. 18VE00229PW6

Designation	UNI EN ISO 9606-1 135-S T FW FM1 S t5 D60 PB sl			
Welder	DI VINCENZO GIAMPIERO			
Born in	TERAMO (TE)	on	16/05/1975	
Identification	DVNGPR75E16L103K	Method of Identification	C.F.	Stamp No. DVG
Employed by	IMEA S.R.L. - Montorio Al Vomano (TE)			

WPS used by welder during welding of test coupon: IMFW135_2

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	135-S	135; 138
Transfer mode	Spray-arc	Spray, globular and pulsed-arc
Product type	Pipes	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	Solid wire	Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	M21	All compatible
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	5	>= 3
Pipe outside diameter (mm)	60	30 and over
Welding position(s)	PB	PA, PB
Weld details / Layer technique	sl	sl

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

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6478248740586226561452249821V2

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WELDER APPROVAL CERTIFICATE
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No. 18VE00229PW2

Designation	UNI EN ISO 9606-1 135-D/135-S P BW FM1/FM1 S/S t12 PA ss nb		
Welder	DI VINCENZO GIAMPIERO		
Born in	TERAMO (TE)	on	16/05/1975
Identification	DVNGPR75E16L103K	Method of Identification	C.F. Stamp No. DVG
Employed by	IMEA S.R.L. - Montorio Al Vomano (TE)		

WPS used by welder during welding of test coupon: **IMBW11**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-D / 135-S	135; 138
Transfer mode	Short-arc / Spray-arc	Short, spray, globular and pulsed-arc
Product type	Plate	Plates and pipes
Type of weld	BW	Butt weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	135-D	Root: Solid wire Fill/Gap: Solid wire/electrode core: M Solid wire/electrode core: M
	135-S	All compatible
Shielding gas (EN ISO 14175)	M21 /	All compatible
Type of current and polarity	135-D: DC EP; 135-S: DC EP	135-D: 3 to 6
Deposited thickness (mm)	12	135-S: 3 to 18
		135-D / 135-S: >= 3
Pipe outside diameter (mm)	N.A.	75 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss nb	135-D: ss nb, ss mb, bs, ss gb, ss fb 135-S: ss mb, bs

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

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21089663123555V8T112072834974

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WELDER APPROVAL CERTIFICATE
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No. 18VE00229PW5

Designation	UNI EN ISO 9606-1 135-S T FW FM1 S t5 D60 PB ml		
Welder	MANTINI CARLO		
Born in	MONTORIO AL VOMANO (TE)	on	29/01/1967
Identification	MNTCRL67A29F690M	Method of Identification	C.F. Stamp No. DFS
Employed by	IMEA S.R.L. - Montorio Al Vomano (TE)		

WPS used by welder during welding of test coupon: **IMFW135**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-S	135; 138
Transfer mode	Spray-arc	Spray, globular and pulsed-arc
Product type	Pipes	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	Solid wire	Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	M21	All compatible
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	5	>= 3
Pipe outside diameter (mm)	60	30 and over
Welding position(s)	PB	PA, PB
Weld details / Layer technique	ml	sl, ml

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

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187758-4V676-055821452/242121W

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WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1 2017



No. **18VE00229PW1**

Designation	UNI EN ISO 9606-1 135-D/135-S P BW FM1/FM1 S/S t12 PA ss nb		
Welder	MANTINI CARLO		
Born in	MONTORIO AL VOMANO (TE)	on	29/01/1967
Identification	MNTCRL67A29F690M	Method of Identification	C.F. Stamp No. MC
Employed by	IMEA S.R.L. - Montorio Al Vomano (TE)		

WPS used by welder during welding of test coupon: **IMBW11**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-D / 135-S	135; 138
Transfer mode	Short-arc / Spray-arc	Short, spray, globular and pulsed-arc
Product type	Plate	Plates and pipes
Type of weld	BW	Butt weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	135-D	Root: Solid wire Fill/Gap: Solid wire/electrode core: M Solid wire/electrode core: M
	135-S	All compatible
Shielding gas (EN ISO 14175)	M21 /	All compatible
Type of current and polarity	135-D: DC EP; 135-S: DC EP	135-D: 3 to 6
Deposited thickness (mm)	12	135-S: 3 to 18
		135-D / 135-S: ≥ 3
Pipe outside diameter (mm)	N.A.	75 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss nb	135-D: ss nb, ss mb, bs, ss gb, ss fb 135-S: ss mb, bs

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

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25-51661849424172298819457141

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WELDER APPROVAL CERTIFICATE
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No. 18VE00229PW7

Designation	UNI EN ISO 9606-1 135-S T FW FM1 S t5 D60 PB si		
Welder	ROSSOLI MAURO		
Born in	TERAMO (TE)	on	11/04/1988
Identification	AV5299044	Method of Identification	C.I. Stamp No. RM
Employed by	IMEA S.R.L. - Montorio Al Vomano (TE)		

WPS used by welder during welding of test coupon: IMFW135_2

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	135-S	135; 138
Transfer mode	Spray-arc	Spray, globular and pulsed-arc
Product type	Pipes	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	Solid wire	Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	M21	All compatible
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	5	>= 3
Pipe outside diameter (mm)	60	30 and over
Welding position(s)	PB	PA, PB
Weld details / Layer technique	si	si

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

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230102090170602248515039855371

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WELDER APPROVAL CERTIFICATE
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No. 18VE00229PW3

Designation	UNI EN ISO 9606-1 135-D/135-S P BW FM1/FM1 S/S t12 PA ss nb		
Welder	ROSSOLI MAURO		
Born in	TERAMO (TE)	on	11/04/1988
Identification	AV5299044	Method of Identification	C.I. Stamp No. RM
Employed by	IMEA S.R.L. - Montorio Al Vomano (TE)		

WPS used by welder during welding of test coupon: IMBW11

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	135-D / 135-S	135; 138
Transfer mode	Short-arc / Spray-arc	Short, spray, globular and pulsed-arc
Product type	Plate	Plates and pipes
Type of weld	BW	Butt weld
Parent Metal group (ISO/TR 15609)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	135-D	Root: Solid wire Fill/Gap: Solid wire/electrode core: M Solid wire/electrode core: M
	135-S	All compatible
Shielding gas (EN ISO 14175)	M21 /	All compatible
Type of current and polarity	135-D: DC EP; 135-S: DC EP	135-D: 3 to 6
Deposited thickness (mm)	12	135-S: 3 to 18
		135-D / 135-S: >= 3
Pipe outside diameter (mm)	N.A.	75 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss nb	135-D: ss nb, ss mb, bs, ss gb, ss fb 135-S: ss mb, bs

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

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2011756121155271396078-0151503

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WELDER APPROVAL CERTIFICATE
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No. 18VE00229PW9

Designation	UNI EN ISO 9606-1 135-S T FW FM1 S t5 D60 PB ml		
Welder	DI GENNARO SERGIO		
Born in	TOSSICIA (TE)	on	05/02/1969
Identification	DGNSRG69B05L314A	Method of Identification	C.F. Stamp No. DGS
Employed by	IMEA S.R.L. - Montorio Al Vomano (TE)		

WPS used by welder during welding of test coupon: **IMFW135**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-S	135; 138
Transfer mode	Spray-arc	Spray, globular and pulsed-arc
Product type	Pipes	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 16808)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	Solid wire	Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	M21	All compatible
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	5	>= 3
Pipe outside diameter (mm)	60	30 and over
Welding position(s)	PB	PA, PB
Weld details / Layer technique	ml	sl, ml

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

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WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. 18VE00229PW10

Designation	UNI EN ISO 9606-1 111 P FW FM1 B t12 PF ml		
Welder	DI FELICE SILVIO		
Born in	MONTORIO AL VOMANO (TE)	on	05/06/1972
Identification	DFLSLV72H05F690I	Method of Identification	C.F. Stamp No. DFS
Employed by	IMEA S.R.L. - Montorio Al Vomano (TE)		

WPS used by welder during welding of test coupon: **IMFW111**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 16608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A, RA, RB, RC, RR, R, B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	12	>= 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	sl, ml

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

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WELDER APPROVAL CERTIFICATE
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No. 18VE00229PW11

Designation	UNI EN ISO 9606-1 135-D/135-S P BW FM1/FM1 S/S t12 PA ss nb		
Welder	DE DOMINICIS SANTINO		
Born in	CARACAS-VENEZUELA	on	29/09/1970
Identification	CE5599878P	Method of Identification	PAT. Stamp No. DDS
Employed by	Impresa Costruzioni Pubbliche Porcinari Srl - Montorio Al Vomano (TE)		

WPS used by welder during welding of test coupon: **IMBW12**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-D / 135-S	135; 138
Transfer mode	Short-arc / Spray-arc	Short, spray, globular and pulsed-arc
Product type	Plate	Plates and pipes
Type of weld	BW	Butt weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	135-D	Root: Solid wire Fill/Cap: Solid wire/electrode core: M Solid wire/electrode core: M
	135-S	All compatible
Shielding gas (EN ISO 14175)	M21 /	All compatible
Type of current and polarity	135-D: DC EP; 135-S: DC EP	135-D: 3 to 6
Deposited thickness (mm)	12	135-S: 3 to 18
		135-D / 135-S: >= 3
Pipe outside diameter (mm)	N.A.	75 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss nb	135-D: ss nb, ss mb, bs, ss gb, ss fb 135-S: ss mb, bs

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

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PRS N° 066 C

Membro degli Accordi di Mutuo
Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC
Mutual Recognition Agreements

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Prolongation for approval by employer / coordinator for the following 6 months

Prolongation for approval by examiner or test body

[illegible]

The validity of this certificate is subject to compliance with the RINA document "Rules for the Certification of Industrial Welders and Welding Operators" in force upon release of this certificate

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